

LIFEFACTFUTURE
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LifeFactFuture

The Networked Life Sciences Factory of the Future

Nokia Veturi LEAD Networking Event
30.10.2025

LifeFactFuture (LFF)

is a large consortium project including research teams at the University of Turku and the University of Helsinki, as well as some of Finland's leading life science manufacturers, data and technology companies. Project is funded by Business Finland during 2024–2027. The consortium gratefully acknowledges the funding.



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LifeFactFuture's goal is to accelerate the adoption of digital solutions and better use of data, making Finland a leading location for data-driven life-science manufacturing.

LFF Approach

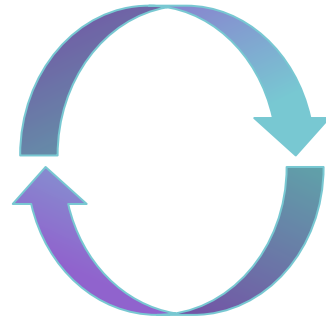


LFF Approach

WP1 Visionary and Anticipatory excellence

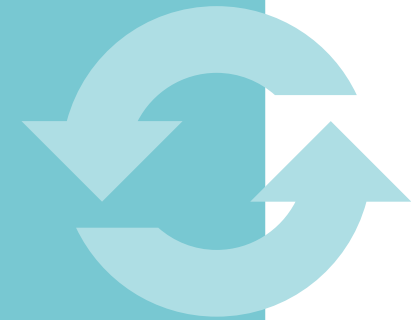
WP2
Life Science
Manufacturing
Excellence

Quality, Supply Security, Cost, Regulatory,
Sustainability, Change management



WP3
Technology
Excellence
with sprints

Agile Data, AI, Connectivity, Industrial
Engineering, Smart Manufacturing



WP4 Project Management & Dissemination

Problem & Why Now?

Transition to Trustworthy AI/ML use

Challenges

Compliance slows innovation

Underused data assets

Competitive risk

Opportunities

EU AI Act & digital transition

Finland's unique position

Moment for leadership

Highlights from Work Packages

Future Factory Vision (WP1) – conducted environmental and horizon scanning and participatory foresight workshops to co-create the first version of the Future Factory Concept, articulating the consortium's shared vision and ambitions for the future of life science manufacturing in Finland.

AI-Driven Manufacturing (WP2) – screened and demonstrated AI/ML technologies for solid dosage manufacturing, identifying key limitations.

Employees' readiness for digital innovations in manufacturing (WP2) – studied different digital innovations and employees' readiness for implementing them in manufacturing operations

Exploring the Industry's SOTA (WP3) – conducted 22 company interviews to map the state-of-the-art in Data Architecture, AI, and Regulations. Wrote an article, to present in November.

Predictive Maintenance in Manufacturing (WP3) – developed an algorithm to predict the machine failure in the real-life data. Wrote an article, to present in November.



Advancing Direct Tablet Compression with AI: A multi-task framework for quality control, batch acceptance, and causal analysis ☆

Yazid Bounab , Osmo Antikainen , Mia Sivén , Anne Juppo

Temporal Sequence Modeling for Rare Failure Prediction in Industrial Machinery Using a Hybrid CNN-LSTM Model

Mehdi Faraz
Department of Computing
University of Turku
Turku, Finland
mehdi.faraz@utu.fi

Viktoriia Shubina
Department of Computing
University of Turku
Turku, Finland
viktoriia.shubina@utu.fi

Tuomas Mäkilä
Department of Computing
University of Turku
Turku, Finland
tuomas.makila@utu.fi

Jukka Heikkonen
Department of Computing
University of Turku
Turku, Finland
jukka.heikkonen@utu.fi

Developing the Futures Map Framework – an integrative hybrid foresight approach

[Tero Villman](#) & [Osmo Kuusi](#)

[European Journal of Futures Research](#) 13, Article number: 14 (2025) | [Cite this article](#)

Engineering Data Architectures for AI/ML Integration in Regulated Manufacturing

Viktoriia Shubina¹, Tuomas Ranti¹, Anne Juppo², and Tuomas Mäkilä¹

¹ University of Turku, Department of Computing, FI-20014 Turku, Finland
[name.surname@utu.fi](#)

² University of Helsinki, Division of Pharmaceutical Chemistry and Technology, FI-00014 Helsinki, Finland
[name.surname@helsinki.fi](#)

LFF Approach

From disconnected systems
to a validated digital ecosystem

Ecosystem & Impact

Data Architectures

- Interoperable, secure, and standardized data foundations.
- Building shared blueprints for compliant data use under strict industry regulations.

AI/ML Methods

- Real factory data used to predict quality and optimize performance by the University of Turku.
- University of Helsinki leads pharmaceutical manufacturing use cases (e.g., tablet compression, AI-based process control).

Digital Twins

- Validated AI models and process twins in production.
- Regulatory-aware DevOps for AI and digital twins.
- Generating synthetic data for privacy-preserving, yet accurate AI/ML prediction.



Expected Impact for Nokia & Partners

Expected Impact for Nokia & Partners

- Shared vision for development of life science manufacturing ecosystem
- Common data language across pharma, med-tech, electronics
 - Scattered data and data generation issues are solved! (or close)
- Cases for automated agentic AI in manufacturing
- Faster AI validation ⇒ shorter innovation cycles
- Understanding of users' expectations toward new technology implementation
- Attracting new investments and talent in data-driven manufacturing.

**What We Would
be Looking for
at Veturi?**



What We Would be Looking for at Veturi

- Pilot cases for:
 - validation-aware AI and digital twins in manufacturing & IoT
 - supply chain innovations and sustainability, when implementing new technologies
- Access to data to test AI/ML and co-develop SW Engineering practices
- Joint work on intersecting challenges.

LET'S BUILD TOGETHER!

Contact Info

Coordinator and Academic Lead:

University of Turku

Contact:

keijo.koskinen@utu.fi



utu.fi/lifefactfuture

manufacturing in Finland

LifeFactFuture

The Networked Life Sciences Factory of the Future:
Data-driven for the Short and Long Term



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Thank You!



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